

Piping Technology & Products, Inc.











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40+ Years of Business

3 Million Piping System **Products In Service**

Supplied Products & Services in Over 40 Countries to Almost Every Major Oil and Gas, Chemical, and Power Company

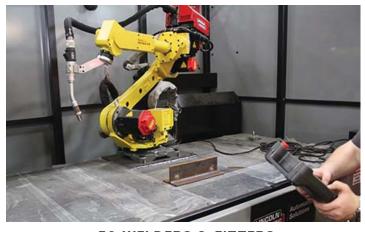
Over 500 Production Employees & 70 Design **Engineers in Houston** Producing 1M+Pounds per Month

Manufacturing Capablilities

~ 500 Production Employees 1 Million Pounds Shipped Per Month



4 CNC PLASMA MACHINES



50 WELDERS & FITTERS



4 ROLLS & 4 PRESSES



10 HIGH TECH SAWS



HIGH CAPACITY FOAM MACHINE



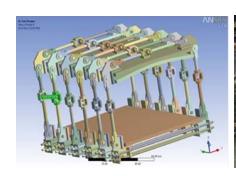
INCREASED SHIPPING SPACE



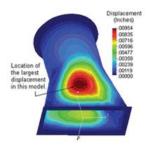
Engineering & Design Services

MegaTon Spring Supports Testing Apparatus

PT&P designed and fabricated a custom testing apparatus to set and test the load capability for an ultra high weight (in excess of 600,000 lb.) big ton spring support. Hydraulic Cylinders were placed against the upper beams of the apparatus and the mega ton load flange to perform the teesting.





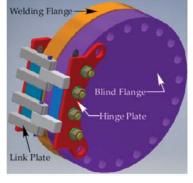


Finite Element Analysis (FEA) on Transition Piece

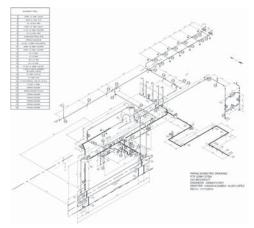
In this case, FEA was used to optimize the design of a carbon steel transition piece with an operating range of 18.7 PSI to full vacuum. The design overview determined all stresses were within acceptable levels without requiring additional gussets, veins, etc.

Removable and Portable Hinges

Standard practice is to have the hinges permanently fixed to a portion of the vessel. Removable hinges provide access for maintenance or inspection on welding flange or inside the pipeline. PT&P supplied 159 hinges with sizes varying from 8" to 72" to BECHTEL and CHEVERON for the Wheatstone Project.







Pipe Stress Analysis

Over-stress in a client piping system prompted for a stress analysis by PT&P because of the lack of information from the client side. PT&P gathered all piping and piping component dimensions and information required, and prepared a complete isometric sketch for the complete piping system. PT&P used CAESAR II program to model and perform a stress analysis on the complete piping system. Support recommendations were made to eliminate the stresses in piping. Final CAESAR II output results with the modifications, Isometric stress sketch showing the node points ere submitted to the client.

Expansion Joints | Bellows





36" Pressure Balanced

Elbow Expansion Joint with Inconel 625 LCF





63" In-line Pressure **Balanced Expansion Joint** with Refractory Lining for Clean Fuels Project



42" Dia. Hinged Universal Expansion Joint Designed with Panto-graphic Linkage







32" Dia. Elbow Pressure **Balanced Expansion Joint** for an Exhaust Duct in a **Power Plant**

44" Double Gimbal Universal Expansion Joint Designed for an Oil Refinery





Reversed Engineered a 72 year old Single Hinged Expansion Joint for A Refinery in Louisiana within 72 Hours to get the Plant back into Production (with 3-D drawing)

Email: sales@usbellows.com | Phone: +1 (281) 241-9418 / (855) 591-0906





CUSTOM STEEL FABRICATION



ASME/MISC. **FABRICATION**

Full Piping System Support



ENGINEERED SPRING SUPPORTS

(Variables, Constants, Big Tons, Compact, Disc Springs)



VIBRATION CONTROL DEVICES (Sway Braces, Snubbers, Sway Struts)



PRE-INSULATED SUPPORTS (Cryogenic and High Temperature)



FAB. PIPE SHOES, GUIDES & ANCHORS



EXPANSION JOINTS & DUCT WORK

Field | Turnaround Services



Survey, Inspection & Audit
Assessment & Adjustment
Isometrics & Database
Stress Analysis & FEA
Refurbishment & Repair
Installation & Maintenance
Reverse Engineering
Turnaround Planning
Troubleshooting & Testing
On-site Project Supervision

24/7 Emergency / Quick-Turn

pipingtech.com/emergency emergency@pipingtech.com (800) 787-5914

Field Services

pipingtech.com/services/field-service 713-992-7048

A Texas chemical plant sent us their old expansion joint to be replaced with a new one reusing the existing flanges for ease of installation.



A local refinery asked us to size / replace another vendor's failed spring hanger for PT&P's equivalent in under 24 hours.

PT&P's Field Service Team was called out to consult on how to properly support a high temperature line with extreme movement at a coal refinery.





An Oklahoma
Coal Power
Plant contracted
PT&P Field
Services
to install a
few 54,000
lb. capacity
Constant Spring
Supports 250
feet up on the
unit where a
crane could not
reach.